

# 4-Legged Understructure Swivel Replacement Instructions

## Back Rest

Full Lumbar support

## "J" Bar

Heavy-Duty

## Molded Ergonomic Seat

"Memory Retention" foam

## Heavy-Duty Swivel

Self Returning

## Easy-Slide

Teflon® coated glides (not pictured)

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# Seat Swivel Replacement Instructions

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Photo A

1. Carefully lay the chair upside down on a table, cart, or other elevated platform. Ensure carpeting, cardboard, or other similar protection is used to help protect the seat from damage (*Photo A*).

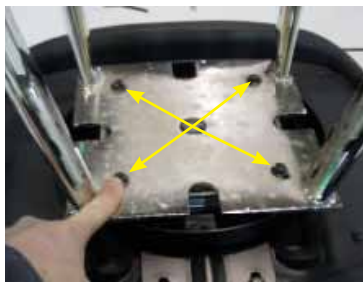


Photo B

2. Note the orientation of the frame to the seat bottom prior to removal. Remove the four (x4) Grade-8 bolts securing the understructure assembly to the swivel (*Photo B*). Discard the four (x4) Grade-8 bolts and set the understructure assembly aside for re-installation (Step 6).



Photo C

3. Rotate the swivel 45° and remove the four (x4) bolts securing the Swivel to the seat bottom. Remove the swivel (*Photo C*, shown with swivel cover) and discard with the four (x4) bolts. Set the spacers or swivel cover aside for reinstallation (Step 5).

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Photo D



Photo E

**Caution:** Edges of the swivel may be sharp and care must be taken to prevent cuts and/or injury. Gary Platt recommends the use of gloves while handling the swivel.

**Note:** Observe the orientation of the swivel. The nut on the top side will fit into the hole in the top plate of the understructure assembly. If attempt is made to install the swivel upside down, interference will be immediately apparent as the swivel nut will hit the “J” bar.

**Note:** Depending upon the age of the chair, the swivel assembly will contain either individual spacers (*Photo D*) or a swivel cover with built-in spacers (*Photo E*). In either case, retain these parts for reassembly. For either configuration, the longer spacers must be positioned towards the front of the seat and the shorter spacers must be positioned towards the rear of the seat.

4. Install the new Swivel to the seat cushion using four (x4) new bolts. Snug all bolts tightly. Pay particular attention to the orientation of the spacers as removed in Step 4.

**Note:** Use only new bolts provided with the kit. Certain bolts are of a different strength & grade and all bolts have a nylon patch to help ensure the bolts remain in place.

5. Reinstall the understructure frame removed in Step 3 using four (x4) new Grade-8 bolts with washers and nylon patch. Pay particular attention to the orientation of the frame to the seat. Tighten all bolts securely.
6. Double check all new bolts for tightness. Chair is ready for service.

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