

Sierra Inside Back Replacement Instructions

Back Rest

Full Lumbar support

"J" Bar

Heavy-Duty

Molded Ergonomic Seat

"Memory Retention" foam

Heavy-Duty Swivel

Self Returning

Easy-Slide

Teflon® coated glides (not pictured)

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Photo A

1. Set the chair on a solid working surface. Any good floor will be sufficient (*Photo A*).
2. Remove the outside back by following the instructions in Appendix A. A Sierra Outside Back Removal Tool will be needed.

Note: Extra caution must be taken to prevent breaking any male studs on the outside back. If any male studs are broken, a new outside back will be needed.



Photo B

3. Note the position of the bolts in relation to the “J” bar notches as there are more notch positions than bolts. The new seat back will need to be installed in the same position. Remove the inside back from the “J” Bar assembly by removing six (x6) bolts (*Photo B*). Discard the old back and bolts.

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Photo C

4. Install the new Inside Back in the same position as the removed back by using six (x6) new bolts provided with the Inside Back kit. Snug all six (x6) bolts tightly.

Note: Use only new bolts provided with the replacement kit. Certain bolts are of a different strength & grade and all bolts have a nylon patch to help ensure the bolts remain in place.

5. Reinstall the outside back by aligning all four (x4) male studs with the four (x4) female inserts on the newly installed inside back (*Photo C*). When all four (x4) holes are in line, firmly press the back at the four (x4) insert positions. Ensure that the male studs “snap” solidly into the female inserts.
6. Ensure all fit, form, and function is correct. The chair is now ready for service.

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Appendix A

Instructions to removing plastic seat back

(for X-Tended Play Sierra and Barona Models)

1. Cut Away View of Seat Back, Diagonal Pliers and Tool.



2. From the bottom of the seat back insert the tool as shown. The intent is to make contact with the seat back prong. You may need to apply some pressure to separate the seat back from the seat front.



1A. Using the Diagonal Pliers cut off pieces as shown.



3. Once the lower prong is swapped by the tool, apply pressure as shown. The tool will "shrink" the prong corner and will allow the prong to release from the cavity. Repeat on other side (other lower prong).



Apply pressure to release prong

4. When both lower prongs are released, grasp the bottom of the plastic seat back firmly and pull away from the wood back. This will allow the top two prongs to release.



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